



PRODUCTION

**City Lights
Rolling Boards
Poster Light
Billboards (16/1, 24/1...sheet posters)
Giant Poster
Transport Advertising
Packaging**

PGI Production Group International

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Production guidelines

Giant Poster



Materials:

- all materials are UV stable
- 650 gsm, backlit B1/M2
- 430 gsm, backlit light
- 540 gsm, frontlit
- 540 gsm, frontlit FR B1
- 450 gsm, frontlit light
- 450 gsm, frontlit light eco
- 340 gsm, mesh SR B1
- 760 gsm, blackout B1/M1
- MacTac Imagin JT 5822 R - adhesive film / white
- Imagin JT 5915 perforated window film
- Orajet 1663 - Fußbodenklebefolie

Reel segmentation:

- Standard reel widths of 3 m and 5 m; roll lengths of up to 50 m
- High-frequency welding means any other size is possible

Post-processing:

- AquaSEAL - Liquid laminate coating weatherproofs lorry tarpaulins
- reinforced borders with perimeter strap and eyelets, 12–18 mm eyelets
- Weather-stripping or hemstitch
- Eyelet supports Affixing of decals or banners using snap-in clips or Velcro strips

Document size:

in canon **1:10**,

for example Big-Easy 5 x 10 m > document 500 x 1000mm

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Data:

For great images a small resolution is enough like a rule of thumb:

4 - 10 qm 10 MB/qm

11 - 40 qm 4 MB/qm

41 - 80 qm 3 MB/qm

> 80 qm 2 MB/qm

Print document:

In PDF format (print ready) in digital form

Colormode for pictures: CMYK for special colours, black underline in 50% CYM

ICC-Profile: ISO-Coated V2

Image resolution: 350 dpi, with 100% positioning in the respective system format

Max.coating flows: 320%

Copping edge: 3mm

Medium: CD-ROM, DVD

Contract proof: to be made available if possible

Order processing:

We will start your job as soon as we have received your order and artwork. If you do not provide us with a proof using the colours you desire, we will produce one and send it to you. As soon as we have your approval, we will begin printing your posters and send them to the outdoor companies specified by you.

Typically, we require 5 working days to complete your order.

Data transfer:

CD Rom per mail:

PGI Production Group International, Hauptstrasse 44, A – 8430 Leitring

Or FTP address:

<ftp://upload.2-r.si>

For FTP server access data please contact us:

info@pgi-media.com

